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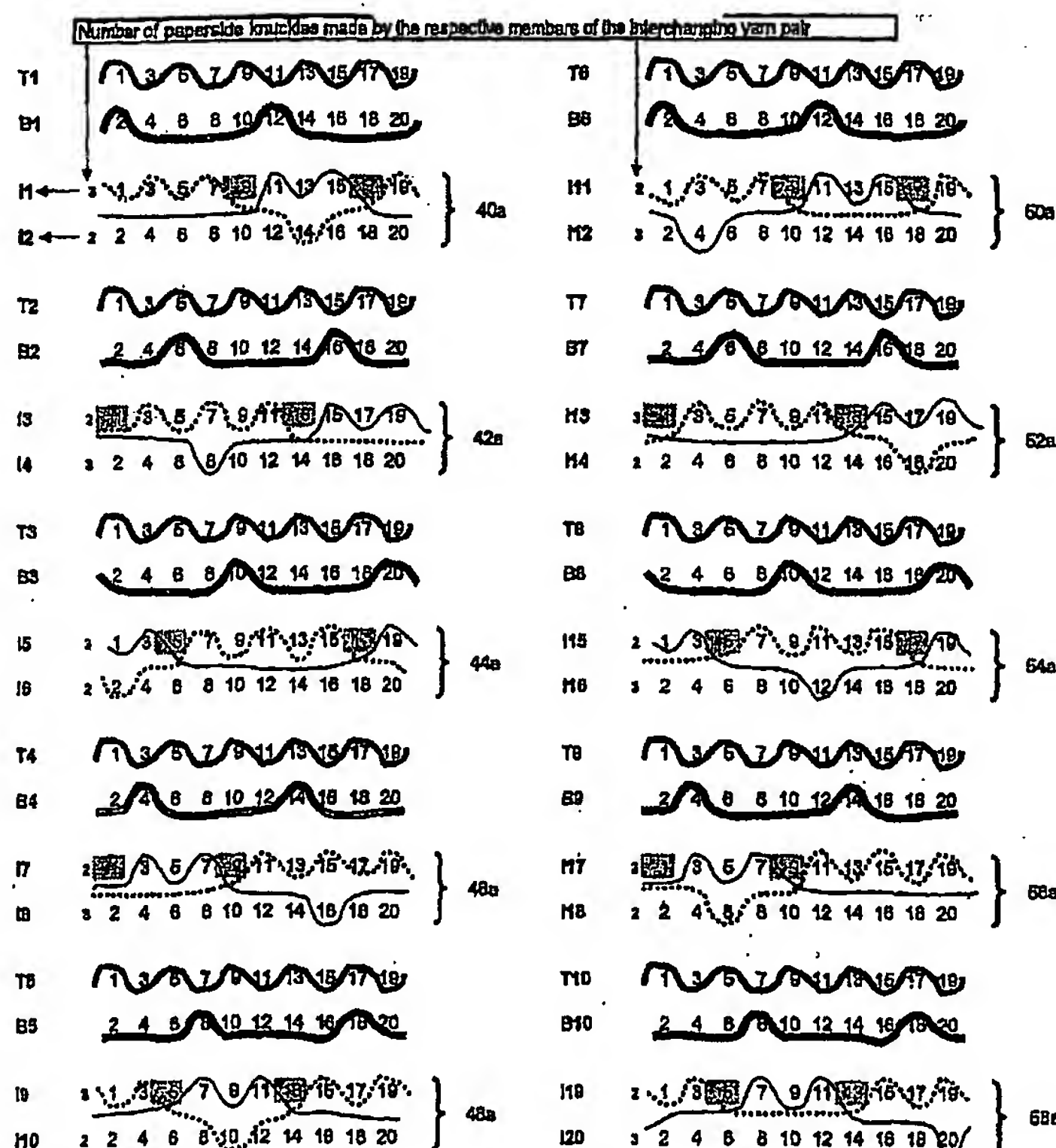
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(54) Title: **FABRICS EMPLOYING BINDER/TOP INTERCHANGING YARN PAIRS**



(57) Abstract: Multi-layer forming fabric having a paper side warp layer (1, 3, 5...) and a machine side warp layer (2, 4, 6,...), the fabric comprising at least one set of paper side wefts (Tx), at least one set of machine side wefts (Bx) and at least one pair of interchanging weft yarns (11, 12, 13, 14...), the members of each interchanging weft pair together forming one continuous weft path on the paper side wherein all of said interchanging weft pair members interweaving with at least one paper side warp and in at least one interchanging weft pair one of the members (binder member) interweaving with at least one machine side warp and with at least one paper side warp yarn and the other member (top member) interweaving only with at least one paper side warp yarn.

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